1, APPLICATION

This specification governs the performance of the following Nickel-MH Cylindrical cell and its stack-up battery $_{\circ}$

Model: AAA600

Cell Size : $\phi 10^{\pm 0.5} \times 43.5^{\pm 0.5}$

2. DATA OF STACK UP BATTERIES

All data involves voltage and weight to stack-up battery are equal to the value of unit cell times the number of unit cell which consisted in the stack-up batteries /

Example:

Stack-up battery consisting three unit cells

Nominal voltage of unit cell=1.2V

Nominal voltage of stack-up batteries=1.2V×3=3.6V

3、RATINGS

Description	Unit	Specification	Conditions	
Nominal Voltage/	V/ group	1.2		
Nominal Capacity/	mAh	600	Standard Charge/Discharge	
Standard Charge	mA	60(0.1C)	Ambient Temperature:	
Standard Charge	hour	16	0~45℃	
Quick Charge	mA	300(0.5C)	Ambient Temperature:	
	hour	3	0~40°C	
Trickle Charge		(0.05C)~(0.1C)	0~45°C	
			Ambient Temperature:	
Standard discharge	mA	120(0.2C)	-20~60°C	
			Humidity: Max 85%	
Discharge Cut-off				
Voltage	V/ group	1.0		
Storage Temperature	$^{\circ}$	-20~40	Discharged state, Humidity: Max, 85%	

3、PERFORMANCE

Unless otherwise stated, tests should be done within one month of delivery under the following conditions:

Ambient Temperature, T: $20\pm5^{\circ}$ C Relative Humidity: $65\pm20\%$

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Product Specification of Ni-MH AAA600

Test	Unit	Specification	Other Condition	Remarks	
Capacity	mAh	≥600	Standard Charge Discharge	up to 3 cycles are allowed	
Open Circuit Voltage(O CV)	V/Cells	≥1.20	Within I hour after standard Charge		
Internal Impedance	mΩ / Cell	€75	Upon fully charge(1 KHz)		
High Rate Discharge(1C)	minute	≥52	Standard Charge, 1 hour rest Before Discharge by 850mA(1C) to 2.0 V/group	up to 3 cycles are allowed	
Overcharg e		No leakage nor explosion	85mA(0.1C)Charge 10 days		
Charge Retention	mAh	≥360(60%)	Standard Charge, Storage: 28 days, Standard Discharge		
IEC Cycle Life	Cycle	≥500	61951-2©IEC:2001 4.4	(see Note 2)	
Leakage Test		No leakage nor deformation	Fully charged at 255 (0.3C)mA for 4.0 hour stand for 14 days	A	
Vibration Resistance	There should be no leakage of electrolyte and capacity≥nominal capacity.		Charge the battery 0.1C 16hrs,then leave for 1~4hrs,check Battery before/after vibration, Amplitude 4.0mm Frequency 1000 times/min Any direction for 60mins. Standard Discharge		
Impact Resistance		There should be no breakage for PVC sleeves, and the capacity should be more than nominal capacity.	Charge the cell 0.1C 16hrs Then leave for 1-4hrs,check bat-before/after dropped, Height 100cm Wooden board (thickness 3 mm) Direction not specified,6 times.		

4、 CONFIGURATION, DIMENSIONS AND PACKINGS

Please refer to the attached drawing

5、EXTERNAL APPEARANCE

The cell/battery shall be free from cracks, scars, breakage, rust, discoloration, leakage nor deformation.

6、CAUTION

(1)Reverse charging is not acceptable.

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Product Specification of Ni-MH AAA600

- (2) Charge before use. The cells/batteries are delivered in an uncharged state.
- (3)Do not charge/discharge with more than our specified current.
- (4)Do not short circuit the cell/battery Permanent damage to the cell/battery may result.
- (5)Do not incinerate or mutilate the cell/battery.
- (6)Do not solder directly to the cell/battery.
- (7)the life expectancy may be reduced if the cell/battery is subjected adverse conditions like: extreme temperature, deep cycling, excessive overcharge/ over-discharge.
- (8)store the cell/battery uncharged in a cool dry place. Always discharge batteries before bulk storage or shipment.

Notes:

- (1) Approximate charge time from discharged state is for reference only.
- (2) 61951-2©IEC:2001 4.4 Cycle Life:

Charge	Rest	Discharge	
0.1C×16h	None	$0.25C \times 2h20min$	
0.25C×3h10min	None	$0.25C \times 2h20min$	
0.25C×3h10min	None	0.25C to 3.0V/ group	
0.1C×16h	1-4h	0.2C to 3.0V/ group	
	$0.1C \times 16h$ $0.25C \times 3h10min$ $0.25C \times 3h10min$	$\begin{array}{ccc} 0.1C \times 16h & None \\ 0.25C \times 3h10min & None \\ 0.25C \times 3h10min & None \end{array}$	

Cycles I to so shall be repeated until the discharge duration on any 50th Cycle becomes less than 3 h.

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